

Solar Electric (PV) System Installation Inspection Checklist

Before starting any PV system testing: (hard hat and eye protection recommended)

- 1. _____ Check that non-current carrying metal parts are grounded properly. (array frames, racks, metal boxes, etc. are connected to the grounding system)
- 2. _____ Ensure that all labels and safety signs specified in the plans are in place.
- 3. _____ Verify that all disconnect switches (from the main AC disconnect all the way through to the combiner fuse switches) are in the open position and tag each box with a warning sign to signify that work on the PV system is in progress.

PV ARRAY--General (hard hat, gloves, and eye protection recommended)

- 1. _____ Verify that all combiner fuses are removed and that no voltage is present at the output of the combiner box.
- 2. _____ Visually inspect any plug and receptacle connectors between the modules and panels to ensure they are fully engaged.
- 3. _____ Check that strain reliefs/cable clamps are properly installed on all cables and cords by pulling on cables to verify.
- 4. _____ Check to make sure all panels are attached properly to their mounting brackets and nothing catches the eye as being abnormal or misaligned.
- 5. _____ Visually inspect the array for cracked modules.
- 6. _____ Check to see that all wiring is neat and well supported.

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PV ARRAY CIRCUIT WIRING (hard hat and eye protection recommended)

- 1. _____ Check home run wires (from PV modules to combiner box) at DC string combiner box to ensure there is no voltage on them.
- 2. _____ Recheck that fuses are removed and all switches are open.
- 3. _____ Connect the home run wires to the DC string combiner box terminals in the proper order and make sure labeling is clearly visible.

REPETITIVE SOURCE CIRCUIT STRING WIRING (hard hat, gloves, and eye protection recommended)

The following procedure must be followed for each source circuit string in a systematic approach—i.e. east to west or north to south. Ideal testing conditions are midday on cloudless days March through October.

- 4. _____ Check open-circuit voltage of each of the panels in the string being wired to verify that it provides the manufacturer's specified voltage in full sun. (Panels under the same sunlight conditions should have similar voltages--beware of a 20 Volt or more shift under the same sunlight conditions.)
- 5. _____ Verify that the both the positive and negative string connectors are identified properly with permanent wire marking.
- 6. _____ Repeat this sequence for all source circuit strings.

CONTINUATION OF PV ARRAY CIRCUIT WIRING (hard hat, gloves, and eye protection recommended)

- 7. _____ Recheck that DC Disconnect switch is open and tag is still intact.
- 8. _____ **VERIFY POLARITY OF EACH SOURCE CIRCUIT STRING** in the DC String Combiner Box (place common lead on the negative grounding block and the positive on each string connection--pay particular attention to make sure there is NEVER a negative measurement). Verify open-circuit voltage is within proper range according to manufacturer's installation manual and number each string and note string position on as-built drawing. (Voltages should match closely if sunlight is consistent.)

WARNING: IF POLARITY OF ONE SOURCE CIRCUIT STRING IS REVERSED, THIS CAN START A FIRE IN THE FUSE BLOCK RESULTING IN THE DESTRUCTION OF THE COMBINER BOX AND POSSIBLY ADJACENT EQUIPMENT. REVERSE POLARITY ON AN INVERTER CAN ALSO CAUSE DAMAGE THAT IS NOT COVERED UNDER THE EQUIPMENT WARRANTY.

- 9. _____ Retighten all terminals in the DC String Combiner Box.

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WIRING TESTS--Remainder of System: (hard hat, gloves, and eye protection recommended)

- 10. _____ Verify that the only place where the AC neutral is grounded is at the main service panel.
- 11. _____ Check the AC line voltage at main AC disconnect is within proper limits (115-125 Volts AC for 120 Volts and 230-250 for 240 Volts).
- 12. _____ If installation contains additional AC disconnect switches repeat the step 11 voltage check on each switch working from the main service entrance to the inverter AC disconnect switch closing each switch after the test is made except for the final switch before the inverter (it is possible that the system only has a single AC switch).

INVERTER STARTUP TESTS (hard hat, gloves, and eye protection recommended)

- 1. _____ Be sure that the inverter is off before proceeding with this section.
- 2. _____ Test the continuity of all DC fuses to be installed in the DC string combiner box, install all string fuses, and close fused switches in combiner box.
- 3. _____ Check open circuit voltage at DC disconnect switch to ensure it is within proper limits according to the manufacturer's installation manual.
- 4. _____ If installation contains additional DC disconnect switches repeat the step 4 voltage check on each switch working from the PV array to the inverter DC disconnect switch closing each switch after the test is made except for the final switch before the inverter (it is possible that the system only has a single DC switch).
- 5. _____ At this point consult the inverter manual and follow proper startup procedure (all power to the inverter should be off at this time).
- 6. _____ Confirm that the inverter is operating and record the DC operating voltage in the following space. _____
- 7. _____ Confirm that the operating voltage is within proper limits according to the manufacturer's installation manual.
- 8. _____ After recording the operating voltage at the inverter close any open boxes related to the inverter system.

